

## Material - SAE 12L14

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, To Wire Rods, Plates, Strip, Sheets and Tubing

**Group - Ferrous Mild Steel Alloys** 

Sub Group - SAE 12L14 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.		
Manganese	Mn %	0.850 - 1.500	As Raw or Annealing or Normalizing or Hardening and Tempering	
Phosphorus	P %	0.040 - 0.090		izing or Hardoning and
Sulphur	S %	0.260 - 0.350		
Lead	Pb %	0.150 - 0.350		Б
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	390 - 540
-	-	-	Yield Strength in Mpa	230 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	35 - 45
-	-	-	Hardn <mark>ess in HB</mark>	121 - 163
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
G12140	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing	
12L14	AISI	USA	Steel and Bar	
A 1040 12L14	ASTM	USA	Steel	
SA-29 12L14	ASME	USA	Steel	
A 510 12L14	ASTM	USA	Wire Rod, Round Wire and Steel	
A 519 12L14	ASTM	USA	Tubing	
A 576 12L14	ASTM	USA	Steel and Bar	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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